

Principles of modern fault diagnosis

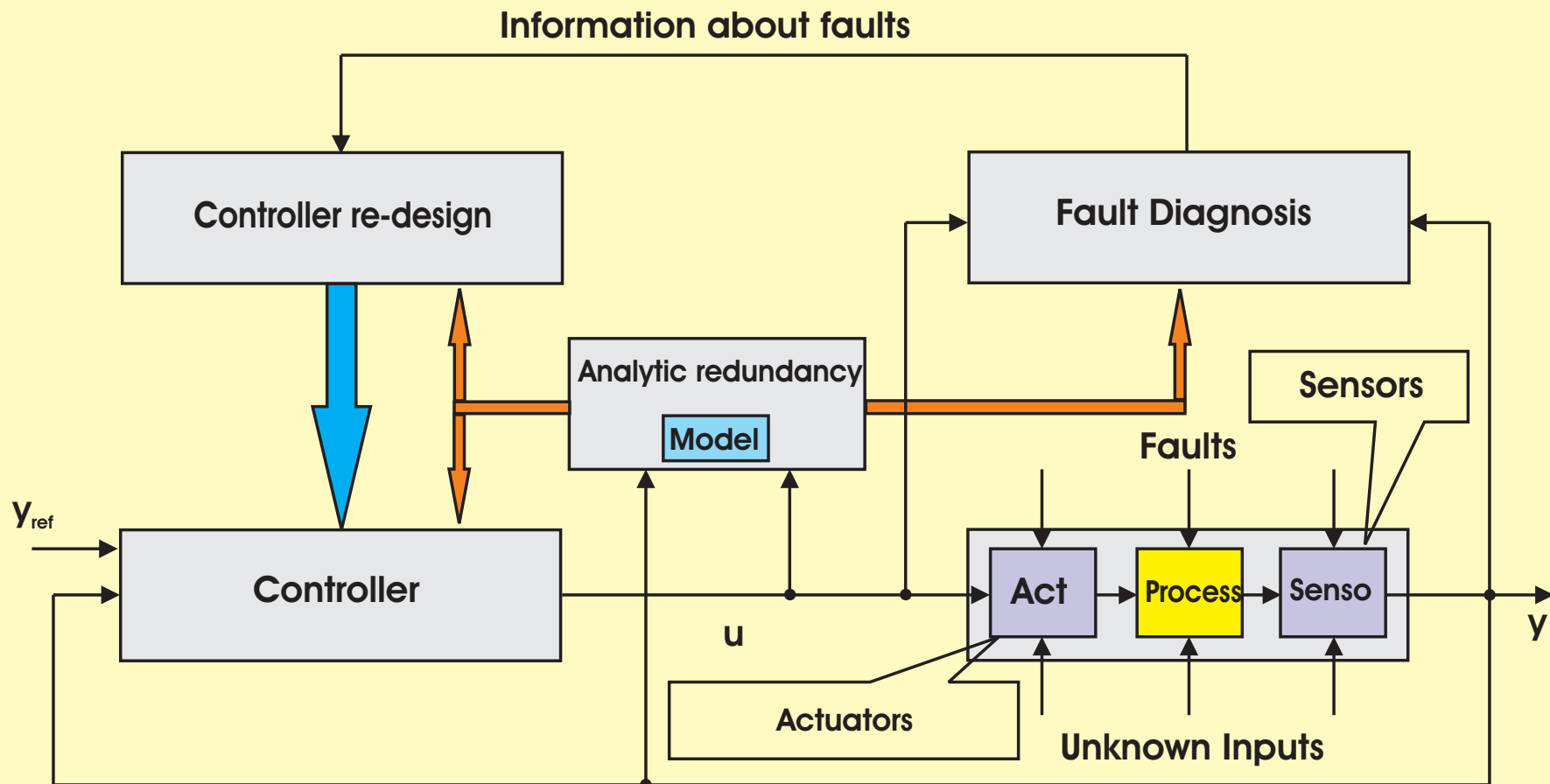
Marcin Witczak

OUTLINE

- ↳ Fundamental concepts, definitions and history of fault diagnosis
- ↳ Classical analytical approaches to residual generation
- ↳ Classical analytical approaches to residual evaluation
- ↳ Non-linear extensions of classical techniques
- ↳ Towards robustness – active and passive approaches
- ↳ Tackling nonlinearities and robustness problem
- ↳ Issues of analytical techniques = challenges for soft computing

➤ FUNDAMENTAL CONCEPTS, DEFINITIONS AND HISTORY OF FAULT DIAGNOSIS

➔ Modern control system with FDI



→ Fundamental definitions

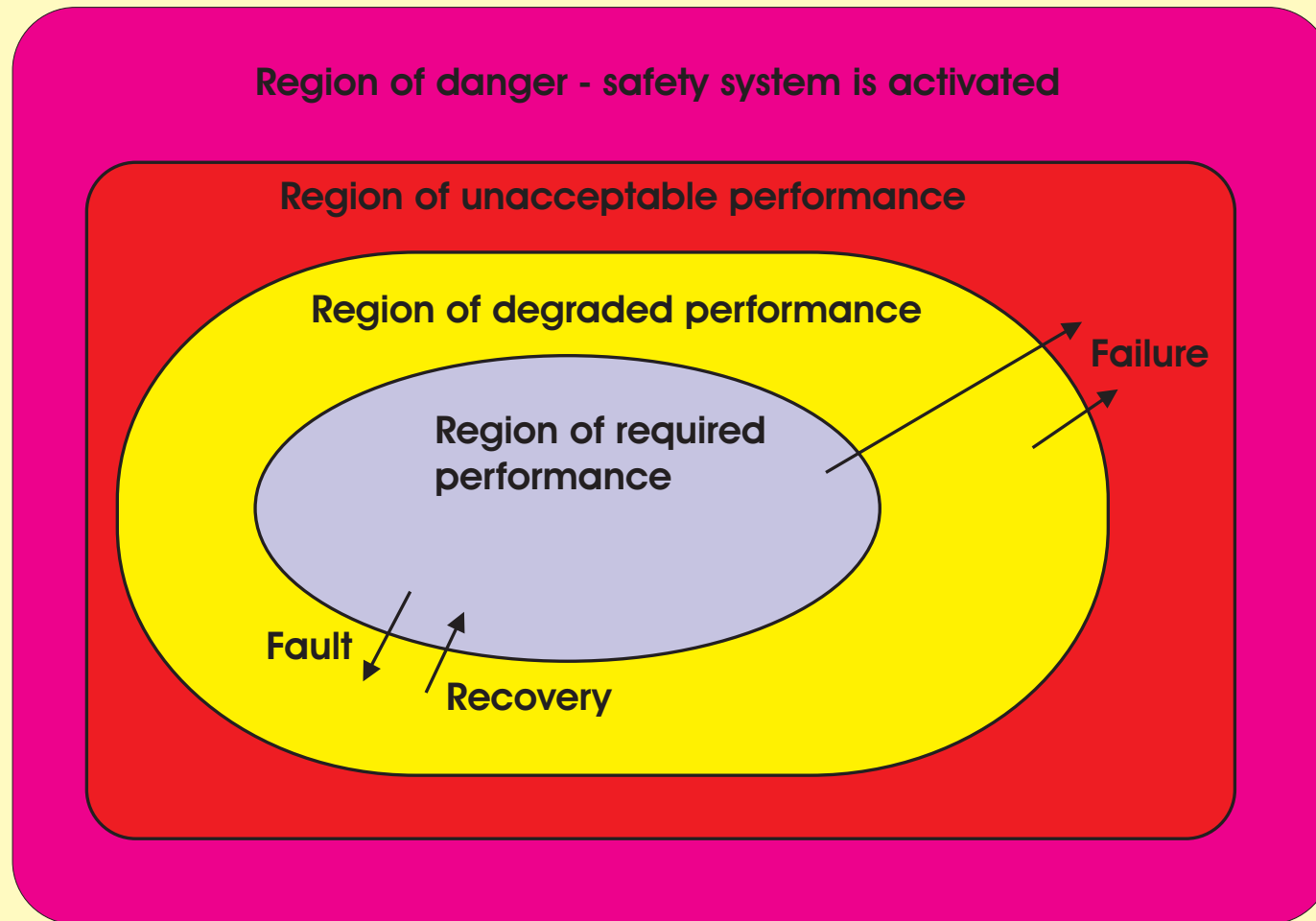
Fault: an unpermitted deviation of at least one characteristic property or parameter of the system from the normal condition

Failure: a permanent interruption of the system ability to perform a required function under specified operating conditions

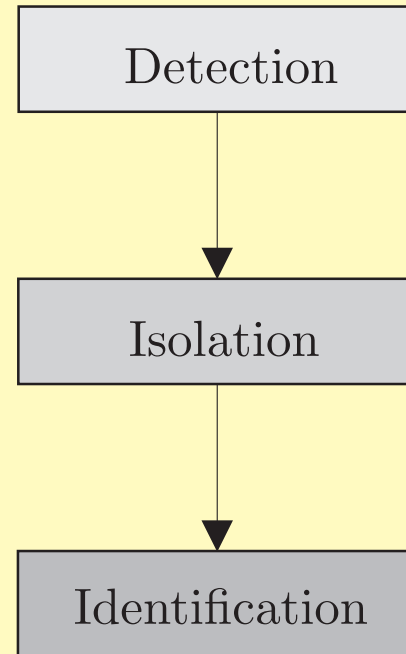
Symptom: a change of an observable quantity from normal behaviour

Fault diagnosis: the determination of the kind, size, location and occurrence time of a fault

→ Regions of required and degraded system performance



Safety: describes the absence of danger. A safety system is a part of control equipment that protects a technological system from a permanent damage.

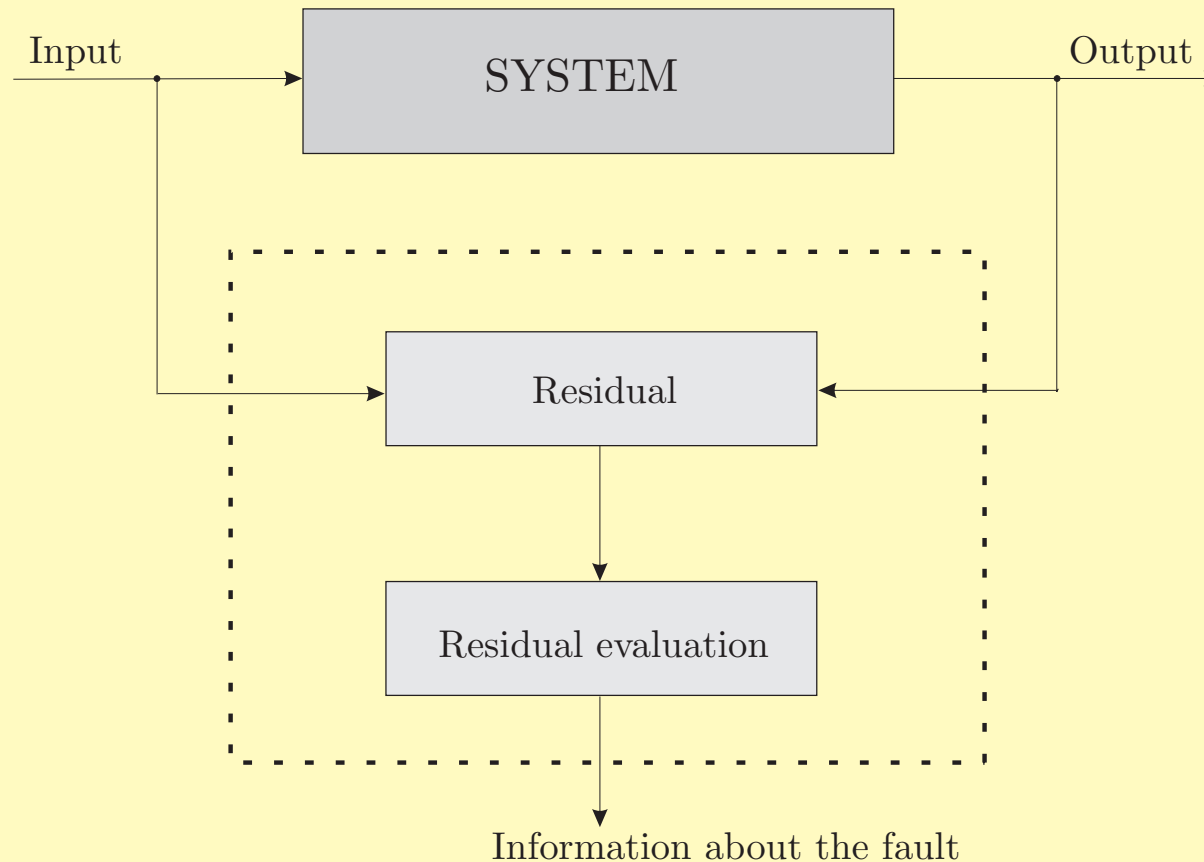
→ Diagnostic steps

Fault detection: the determination of faults (and their detection time) present in the system

Fault isolation: the determination of the kind and location of a fault

Fault identification: the determination of the size and time-variant behaviour of a fault

→ Fault diagnosis as a two-step procedure



Residual: a fault indicator obtained with a deviation between measurements and model-based computations

→ **Fault isolation schemes**

Dedicated scheme: A set of residuals is generated where each residual is sensitive to one fault only. The diagnostic logic boils down to

$$r_{i,k} > T_i \Rightarrow f_{i,k} \neq 0, \quad i = 1, \dots, g,$$

where $\mathbf{r}_k \in \mathbb{R}^g$ stands for the residual vector, T_i denotes the threshold, $\mathbf{f}_k \in \mathbb{R}^g$ is the fault vector.

Generalized scheme: A set of residuals is generated where each residual is sensitive to all but one fault. The diagnostic logic boils down to

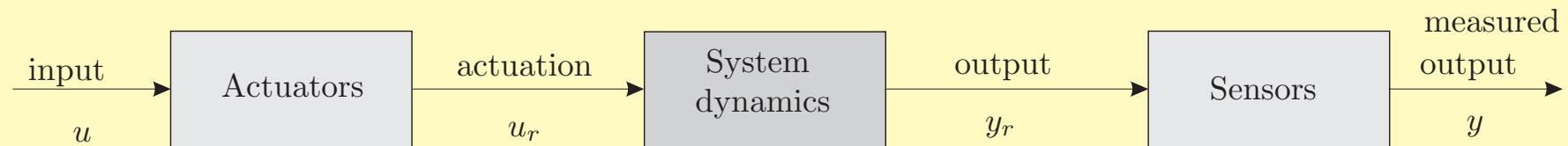
$$\left. \begin{array}{l} r_{i,k} \leq T_i \\ r_{j,k} > T_j, j = 1 \dots, i-1, i+1, \dots, g \end{array} \right\} \Rightarrow f_{i,k} \neq 0, \quad i = 1, \dots, g.$$

→ Detectability and isolability

Detectability: The i -th fault $f_{i,k}$ is detectable if there exists a stable residual generator such that \mathbf{r}_k is affected by $f_{i,k}$.

Isolability: The i -th fault $f_{i,k}$ is isolable if there exists a stable residual generator such that the fault $f_{i,k}$ is distinguishable from other faults based on \mathbf{r}_k .

→ Classification of faults



Actuators faults: can be viewed as any malfunction of equipment that actuates the system, e.g. a malfunction of an electro-mechanical actuator for a diesel engine

System dynamics faults (or component faults): occur when some changes in the system make the dynamic relation invalid, e.g. a leak in a tank in a two-tank system

Sensors faults: can be perceived as serious measurement variations

→ Outline of the model-based FDI history

1971: Fault detection for linear dynamic systems

Beard: PhD thesis, MIT

1975: Development of observer-based techniques

Clark *et al.*: IEEE Trans. Aero. and Electron.

1979: Development of parity relation methods

Mironovski: Aut. Remote Contr.

1980: Definition of a two-stage diagnostic procedure

Chow and Willsky: Proc. Conf. on Decision and Contr., CDC

1981: Tackling the robustness problem in FDI

Frank and Keller: IEEE Trans. Aero. & Electron. Syst.

1986: Development of FDI for non-linear systems

Hengy and Frank: IFAC Workshop on Fault Detection and Safety in
Chemical Plants

→ Outline of the model-based FDI history

1988: Development of adaptive-threshold-based techniques

Emami-Naeini *et al.*: IEEE Trans. Automat. Contr.

1989: Application of soft computing techniques for FDI

Watanabe *et al.*: AICHE J.

1991: Tackling the robustness problem in FDI for non-linear systems

Frank and Seliger: Control and Dynamic Syst.

Establishment of the IFAC Technical Committee: *Fault
Detection, Safety and Supervision of Technical Processes, SAFEPROCESS*

Founder and first Chairman: Prof. Rolf Isermann

...: Further improvements of the existing FDI techniques

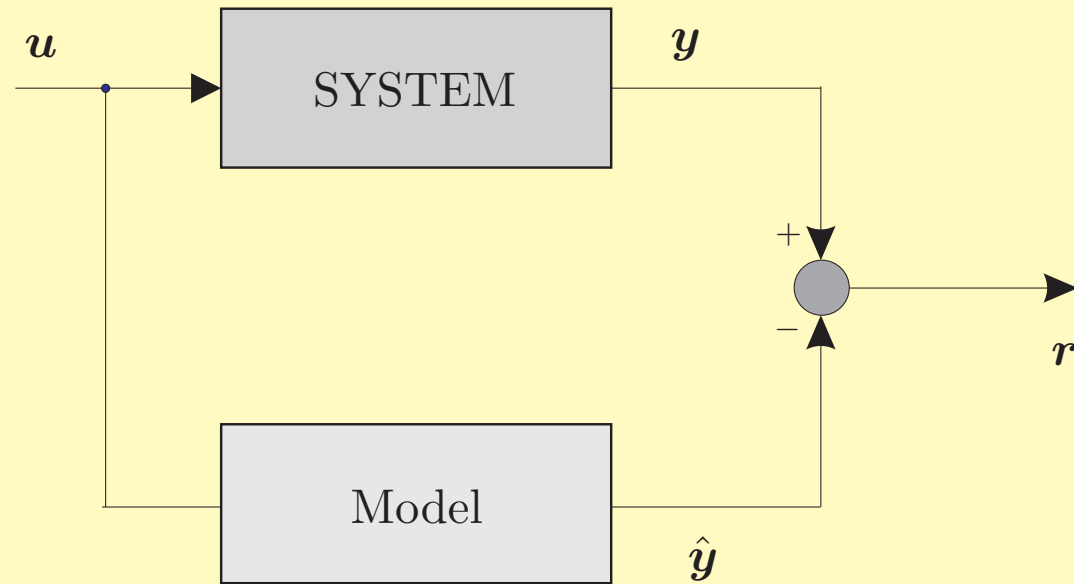
2002: Development of robust soft computing techniques for FDI

Witczak, Korbicz, *et al.*

➔ CLASSICAL ANALYTICAL APPROACHES TO RESIDUAL GENERATION

- Direct-model-based residual generation scheme
- Parameter-estimation-based techniques: Bakiotis, Raymond and Rault (1979): Proc. IEEE Conf. on Decision and Control, CDC
- Parity relation residual generation schemes: Mironovski (1979): Aut. Remote Contr., Vol. 40
- Observer-based residual generators: Clark, Fosth and Walton (1975): IEEE Trans. Aero. and Electron. Syst., Vol. 11

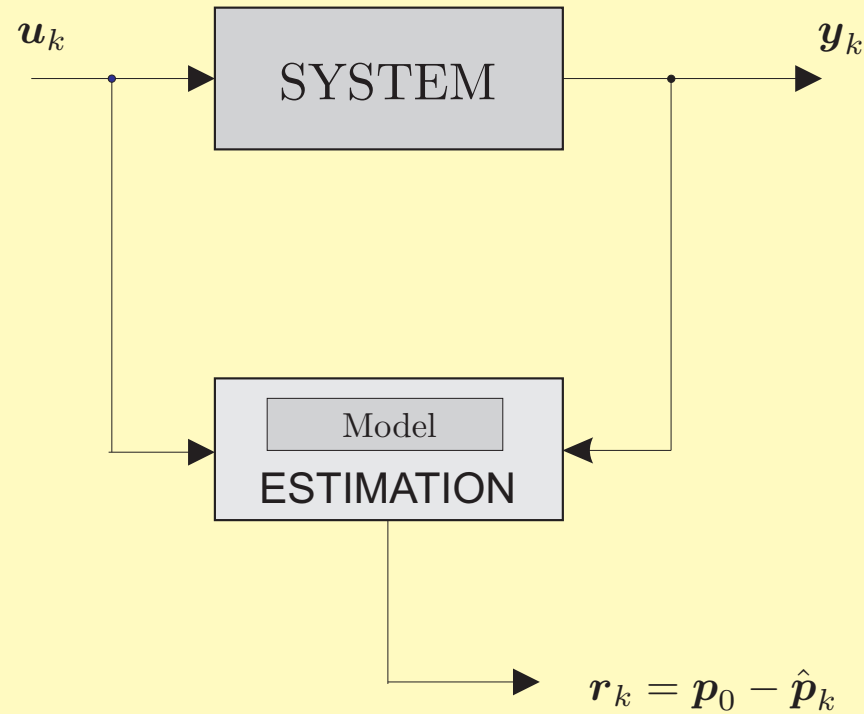
→ Direct-model-based residual generation scheme



Residual:

$$r_k = y_k - \hat{y}_k$$

→ Parameter-estimation-based techniques



Residual:

$$r_k = p_0 - \hat{p}_k,$$

where p_0 stands for the nominal (non-faulty) parameter vector and \hat{p}_k is the parameter estimate

→ Parameter-estimation-based techniques

Model structure:

$$y_k = \mathbf{g}(\boldsymbol{\phi}_k, \mathbf{p}_k),$$

where $\boldsymbol{\phi}_k$ may contain the previous or current system input \mathbf{u}_k , the previous system or model output (y or \hat{y}), and the previous prediction error.

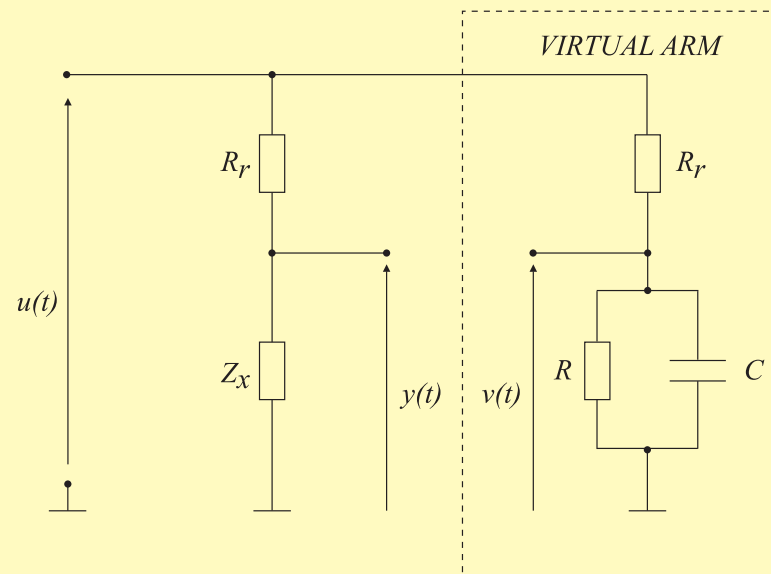
Main assumptions:

- The model structure $\mathbf{g}(\cdot)$ is assumed to be linear with respect to the parameters \mathbf{p}_k
- the model parameters should have physical meaning, i.e. they should correspond to the parameters of the system

→ **Parameter-estimation-based techniques – an illustrative example**

- Different physical quantities (force, pressure, displacement, etc.) can be transduced into impedance values
- *Problem:* in order to measure and diagnose these quantities it is necessary to develop an accurate on-line impedance measurement method
- *Proposed solution: a virtual bridge*

(L. Angrisani *et al.* (1996): IEEE Trans. Instrument. and Measurement, Vol. 45, No. 6)



→ *Task*: to obtain R and C based on the measurements of $u(t)$ and $v(t)$

- Current equality:

$$C \frac{dv(t)}{dt} + \frac{v(t)}{R} = \frac{u(t) - v(t)}{R_r}.$$

Assuming that $u(t) = U\sqrt{2}\sin(\omega t)$, the steady-state solution can be written as

$$v(t) = \rho U \sqrt{2} R ((R + R_r) \sin(\omega t) - R_r R C \omega \cos(\omega t)),$$

where $\rho = (R^2 + 2R_r R + R_r^2 (1 + \omega^2 R^2 C^2))^{-1}$.

- Discrete-time form:

$$v_k = p_1 u_{1,k} + p_2 u_{2,k},$$

where

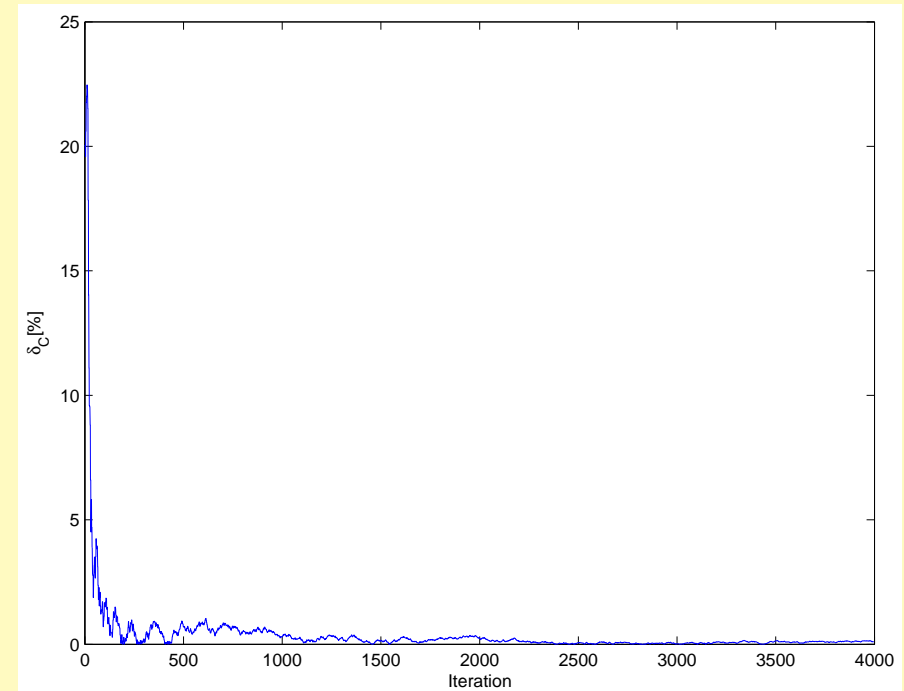
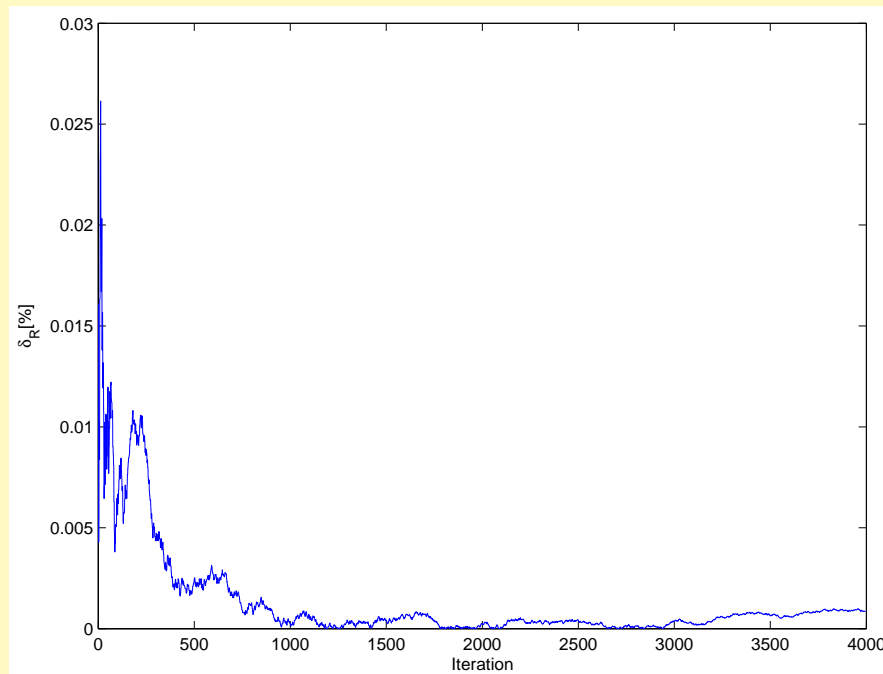
$$p_1 = \rho R (R + R_r), \quad p_2 = \rho R_r C \omega R^2$$

$u_{1,k} = U\sqrt{2}\sin(\omega k\tau)$, $u_{2,k} = U\sqrt{2}\cos(\omega k\tau)$, where τ is the sampling time

- Since v_k is non-linear with respect to R and C (L. Angrisani *et al.* (1996): IEEE Trans. Instrument. and Measurement, Vol. 45, No. 6) proposed to estimate them with a non-linear optimization technique.
- Is it really necessary to use non-linear parameter estimation techniques for estimating R and C ?
- We propose to estimate p_1 and p_2 with the classical recursive least-square algorithm and then to obtain the estimates of R and C according to (Witczak (2005): IFAC World Congress):

$$\hat{R} = -\frac{R_r(\hat{p}_1^2 + \hat{p}_2^2)}{\hat{p}_1^2 + \hat{p}_2^2 - \hat{p}_1}, \quad \hat{C} = -\frac{\hat{p}_2}{R_r\omega(\hat{p}_1^2 + \hat{p}_2^2)}$$

→ Exemplary run of the proposed algorithm



→ Advantages and drawbacks of parameter-estimation-based residual generation techniques

- The model has to be linear with respect to the parameters
- The detection of faults in sensors and actuators is possible but rather complicated, i.e. a suitable transformation of parameter deviations into these faults has to be determined
- The detection and isolation of parametric faults are very straightforward
- A variety of on-line parameter estimation methods can be applied

→ Parity relation

The basic idea underlying the parity relation approach is to check the consistency of the system measurements

$$\mathbf{y}_k = \mathbf{C}\mathbf{x}_k + \mathbf{f}_k + \mathbf{v}_k,$$

where $\mathbf{y}_k \in \mathbb{R}^m$ is the measured output, and $\mathbf{x}_k \in \mathbb{R}^n$ is the state, \mathbf{v}_k is the noise, and \mathbf{f}_k stands for the sensor faults.

The measurement vector \mathbf{y}_k can be combined into a set of linearly independent parity equations, i.e.

$$\mathbf{r}_k = \mathbf{V}\mathbf{y}_k = \mathbf{V}[\mathbf{C}\mathbf{x}_k + \mathbf{f}_k + \mathbf{v}_k].$$

Assumptions:

- n signals are measured with m sensors, where $m > n$
- $\text{rank}(\mathbf{C}) = n$

→ Parity relation

Design procedure:

Set

$$VC = 0$$

to get

$$r_k = V[f_k + v_k].$$

Note that the residual is affected by faults and noise only

Main drawbacks:

- it requires additional hardware, i.e. sensors, which may lead to a significant increase in the cost
- it is useless when $\text{rank}(C) = m < n$

→ Parity relation with an analytical redundancy

Assumptions:

- analytical redundancy is performed by collecting sensor outputs in a data window, i.e. $\{\mathbf{y}_{k-i}\}_{i=0}^s$
- since redundancy is related to time, such an approach requires the knowledge of a dynamic model, which can be given as follows:

$$\begin{aligned}\mathbf{x}_{k+1} &= \mathbf{A}\mathbf{x}_k + \mathbf{B}\mathbf{u}_k + \mathbf{L}_1\mathbf{f}_k \\ \mathbf{y}_k &= \mathbf{C}\mathbf{x}_k + \mathbf{D}\mathbf{u}_k + \mathbf{L}_2\mathbf{f}_k.\end{aligned}$$

Redundancy relation

$$\underbrace{\begin{bmatrix} \mathbf{y}_{k-s} \\ \mathbf{y}_{k-s+1} \\ \vdots \\ \mathbf{y}_k \end{bmatrix}}_{\mathbf{Y}_k} = \mathbf{H} \underbrace{\begin{bmatrix} \mathbf{u}_{k-s} \\ \mathbf{u}_{k-s+1} \\ \vdots \\ \mathbf{u}_k \end{bmatrix}}_{\mathbf{U}_k} = \mathbf{W}\mathbf{x}_{k-s} + \mathbf{M} \underbrace{\begin{bmatrix} \mathbf{f}_{k-s} \\ \mathbf{f}_{k-s+1} \\ \vdots \\ \mathbf{f}_k \end{bmatrix}}_{\mathbf{F}_k}$$

→ Parity relation with an analytical redundancy

Residual:

$$\mathbf{r}_k = \mathbf{V}[\mathbf{Y}_k - \mathbf{H}\mathbf{U}_k] = \mathbf{V}\mathbf{W}\mathbf{x}_{k-s} + \mathbf{V}\mathbf{M}\mathbf{F}_k.$$

Design procedure

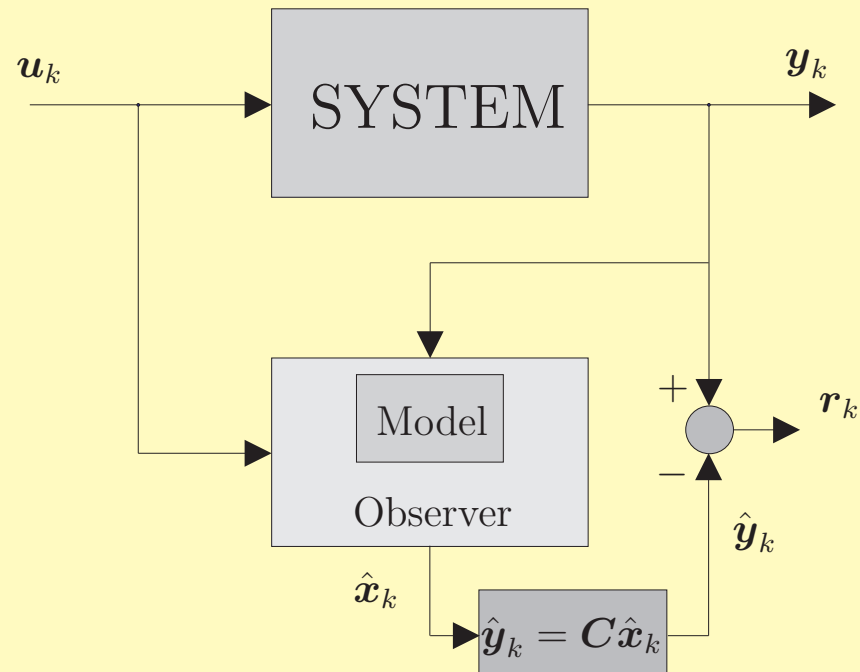
Set $\mathbf{V}\mathbf{W} = \mathbf{0}$ under $\mathbf{V}\mathbf{M} \neq \mathbf{0}$.

How to determine the size of the time window?

See (Chen and Patton, 1999) for a comprehensive discussion regarding the size s of the time window.

Main advantage: It can be used for designing a set of residuals that can be applied to sensors and actuators FDI

→ Observer-based residual generators



System description:

$$\mathbf{x}_{k+1} = \mathbf{A}_k \mathbf{x}_k + \mathbf{B}_k \mathbf{u}_k + \mathbf{L}_{1,k} \mathbf{f}_k + \mathbf{w}_k$$

$$\mathbf{y}_k = \mathbf{C}_k \mathbf{x}_k + \mathbf{D}_k \mathbf{u}_k + \mathbf{L}_{2,k} \mathbf{f}_k + \mathbf{v}_k.$$

→ Luenberger observers and Kalman filters

Deterministic systems – Luenberger observer:

$$\hat{\mathbf{x}}_{k+1} = \mathbf{A}_k \hat{\mathbf{x}}_k + \mathbf{B}_k \mathbf{u}_k + \mathbf{K}_{k+1} (\mathbf{y}_k - \hat{\mathbf{y}}_k)$$

$$\begin{aligned} \mathbf{r}_{k+1} = & \mathbf{C}_{k+1} [\mathbf{A}_k - \mathbf{K}_{k+1} \mathbf{C}_k] [\mathbf{x}_k - \hat{\mathbf{x}}_k] + \mathbf{C}_{k+1} \mathbf{L}_{1,k} \mathbf{f}_k \\ & - \mathbf{C}_{k+1} \mathbf{K}_{k+1} \mathbf{L}_{2,k} \mathbf{f}_k + \mathbf{L}_{2,k+1} \mathbf{f}_{k+1} \end{aligned}$$

Stochastic systems – Kalman filter:

$$\hat{\mathbf{x}}_{k+1/k} = \mathbf{A}_k \hat{\mathbf{x}}_k + \mathbf{B}_k \mathbf{u}_k$$

$$\hat{\mathbf{x}}_{k+1} = \hat{\mathbf{x}}_{k+1/k} + \mathbf{K}_{k+1} [\mathbf{y}_{k+1} - \mathbf{C}_{k+1} \hat{\mathbf{x}}_{k+1/k}]$$

$$\begin{aligned} \mathbf{r}_{k+1} = & \mathbf{C}_{k+1} \mathbf{Z}_{k+1} \mathbf{A}_k [\mathbf{x}_k - \hat{\mathbf{x}}_k] + \mathbf{C}_{k+1} \mathbf{Z}_{k+1} \mathbf{L}_{1,k} \mathbf{f}_k \\ & + \mathbf{M}_{k+1} \mathbf{L}_{2,k} \mathbf{f}_{k+1} + \mathbf{C}_{k+1} \mathbf{Z}_{k+1} \mathbf{w}_k + \mathbf{M}_{k+1} \mathbf{v}_{k+1}, \end{aligned}$$

where $\mathbf{Z}_{k+1} = [\mathbf{I} - \mathbf{K}_{k+1} \mathbf{C}_{k+1}]$ and $\mathbf{M}_{k+1} = [\mathbf{I} - \mathbf{C}_{k+1} \mathbf{K}_{k+1}]$.

➤ CLASSICAL ANALYTICAL APPROACHES TO RESIDUAL EVALUATION

Deterministic approaches – a fixed threshold

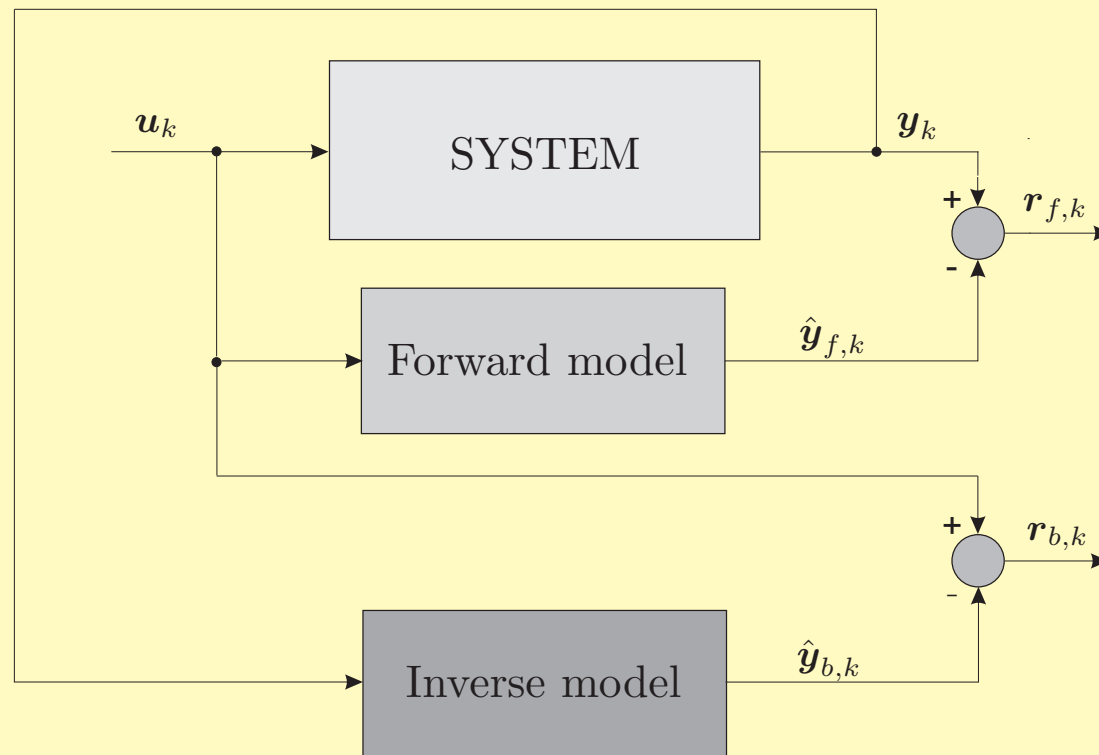
Stochastic approaches

- weighted sum-squared residual testing: *Willsky et al. (1975): J. Spacecrafts and Rockets, Vol. 12, No. 7*
- χ^2 testing: *Willsky (1976): Automatica, Vol. 12, No. 7*
- sequential probability ratio testing: *Willsky (1976): Automatica, Vol. 12, No. 7*
- generalized likelihood ratio testing: *Willsky and Jones (1974): IEEE Conf. on Decision and Control, CDC*
- cumulative sum algorithm: *Nikiforov et al. (1993): Automatica*
- multiple hypothesis testing: *Bogh et al. (1995): Contr. Eng. Practice, Vol. 3, No. 12*

NON-LINEAR EXTENSIONS OF CLASSICAL TECHNIQUES

Non-linear extensions of parity relation

- Parity relation for polynomial systems: *Guernez et al. (1997)*
- Parity relation for bilinear systems: *Shields et al. (1997)*
- General scheme for non-linear systems: *Krishnaswami and Rizzoni et al. (1994)*



→ Observers for non-linear systems – deterministic systems

- Extended Luenberger and Kalman observer: Boutayeb and Aubry (1999)
- Observers for Lipschitz non-linear systems: Thau (1973), Witczak (2005):

$$\mathbf{x}_{k+1} = \mathbf{A}\mathbf{x}_k + \mathbf{B}\mathbf{u}_k + \mathbf{g}(\mathbf{x}_k, \mathbf{u}_k) + \mathbf{L}_{1,k}\mathbf{f}_k$$

$$\mathbf{y}_{k+1} = \mathbf{C}\mathbf{x}_{k+1} + \mathbf{L}_{2,k+1}\mathbf{f}_{k+1},$$

where $\|\mathbf{g}(\mathbf{x}_1, \mathbf{u}^*) - \mathbf{g}(\mathbf{x}_2, \mathbf{u}^*)\|_2 \leq \gamma\|\mathbf{x}_1 - \mathbf{x}_2\|_2$ and $\gamma > 0$ stands for the Lipschitz constant

- Observers for polynomial and binomial systems: Shields (1997)
- Coordinate transformation: Califano *et al.* (2003): *Sys. & Cont. Lett.*:

$$\mathbf{x}_{k+1} = \mathbf{g}(\mathbf{x}_k, \mathbf{u}_k)$$

$$y_{k+1} = \mathbf{h}(\mathbf{x}_{k+1})$$

Transformations $\mathbf{z} = \phi(\mathbf{x})$ and $\bar{y} = \varphi(y)$ yield

$$\mathbf{z}_{k+1} = \mathbf{A}(\mathbf{u}_k)\mathbf{z}_k + \xi(y_k, \mathbf{u}_k)$$

$$\bar{y}_{k+1} = \varphi(y_{k+1}) = \mathbf{C}\mathbf{z}_{k+1}.$$

→ Observers for non-linear systems

Observers for stochastic non-linear systems

- Extended Kalman filter: *Korbicz et al.(2004)*
- Second-order extended Kalman filter (possible to use)
- Iterated extended Kalman filter (possible to use)
- Particle filter: *Hutten and Dearden (2003)*

➡ TOWARDS ROBUSTNESS – ACTIVE AND PASSIVE APPROACHES

Main drawback of conventional techniques

lack of robustness to model uncertainty

- **Active approaches** – the elimination of model uncertainty from the residual:
 - unknown input observers
 - parity relations methods
- **Passive approaches** – provide an adaptive threshold taking into account model uncertainty:
 - approaches for linear systems
 - linearization-based extensions for non-linear systems

→ Unknown Input Observer (UIO)

$$\begin{aligned}\mathbf{x}_{k+1} &= \mathbf{A}_k \mathbf{x}_k + \mathbf{B}_k \mathbf{u}_k + \mathbf{E}_k \mathbf{d}_k + \mathbf{w}_k \\ \mathbf{y}_k &= \mathbf{C}_k \mathbf{x}_k + \mathbf{v}_k,\end{aligned}$$

where

- $\mathbf{x}_k \in \mathbb{R}^n$ is the state
- $\mathbf{y}_k \in \mathbb{R}^m$ is the output
- $\mathbf{u}_k \in \mathbb{R}^r$ is the input
- $\mathbf{d}_k \in \mathbb{R}^q$ is the unknown input
- \mathbf{w}_k and \mathbf{v}_k are independent zero-mean white noise sequences with the covariance matrices \mathbf{Q}_k and \mathbf{R}_k

→ Unknown input observer

$$\mathbf{z}_{k+1} = \mathbf{F}_{k+1}\mathbf{z}_k + \mathbf{T}_{k+1}\mathbf{B}_k\mathbf{u}_k + \mathbf{K}_{k+1}\mathbf{y}_k$$

$$\hat{\mathbf{x}}_{k+1} = \mathbf{z}_{k+1} + \mathbf{H}_{k+1}\mathbf{y}_{k+1}$$

→ Alternative form of the UIO

$$\hat{\mathbf{x}}_{k+1} = \hat{\mathbf{x}}_{k+1/k} + \mathbf{H}_{k+1}\boldsymbol{\varepsilon}_{k+1/k} + \mathbf{K}_{1,k+1}\boldsymbol{\varepsilon}_k,$$

where

$$\hat{\mathbf{x}}_{k+1/k} = \mathbf{A}_k\hat{\mathbf{x}}_k + \mathbf{B}_k\mathbf{u}_k$$

$$\boldsymbol{\varepsilon}_{k+1/k} = \mathbf{y}_{k+1} - \hat{\mathbf{y}}_{k+1/k} = \mathbf{y}_{k+1} - \mathbf{C}_{k+1}\hat{\mathbf{x}}_{k+1/k}$$

$$\boldsymbol{\varepsilon}_k = \mathbf{y}_k - \hat{\mathbf{y}}_k$$

→ Unknown input observer

The necessary condition for the existence of a solution to the unknown input de-coupling problem is (Chen and Patton, 1999)

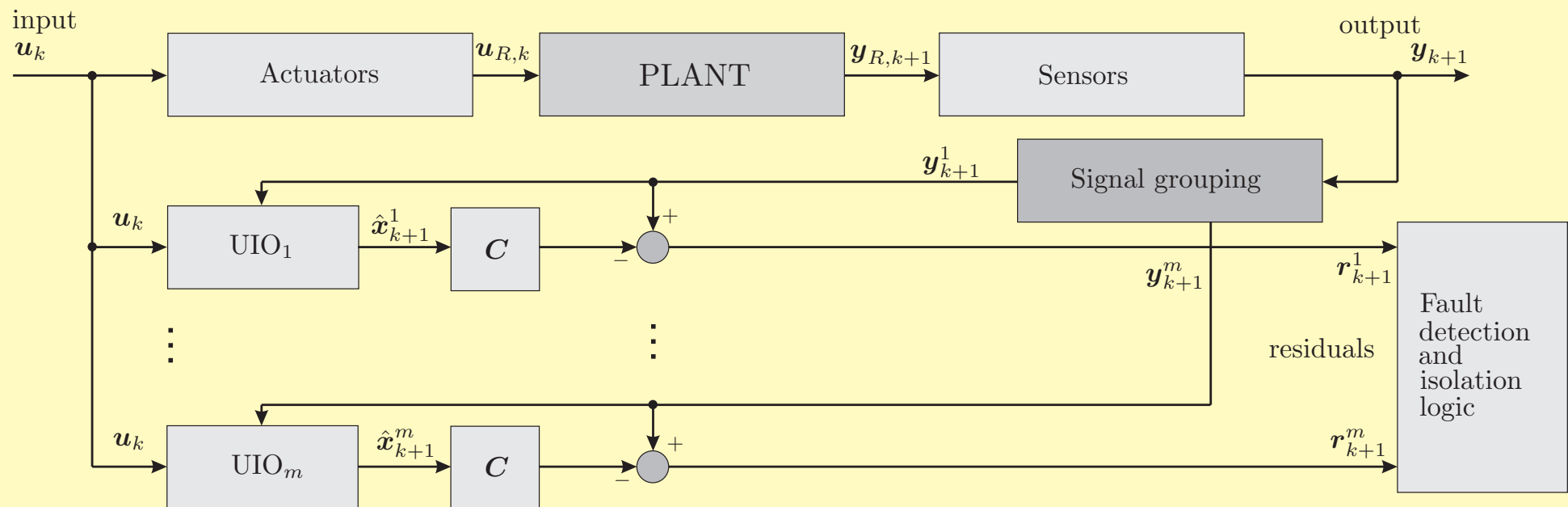
$$\text{rank}(\mathbf{C}_{k+1}\mathbf{E}_k) = \text{rank}(\mathbf{E}_k)$$

and a special solution is

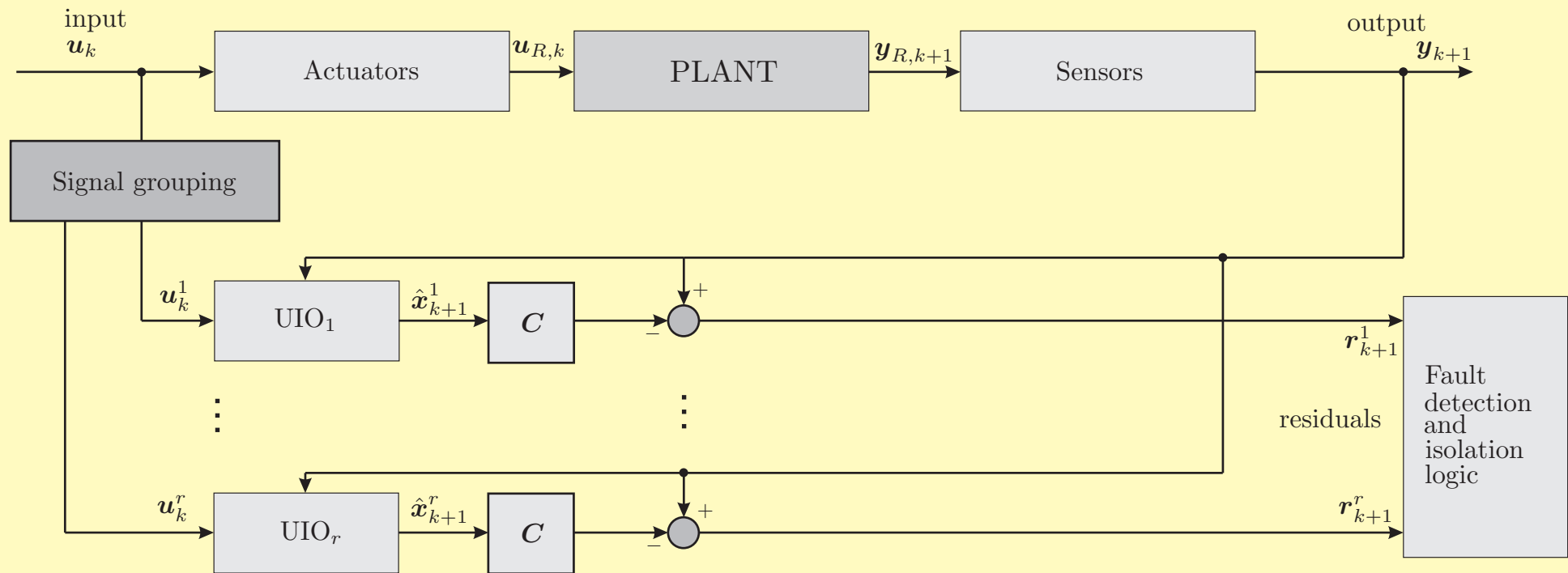
$$\mathbf{H}_{k+1}^* = \mathbf{E}_k \left[(\mathbf{C}_{k+1}\mathbf{E}_k)^T \mathbf{C}_{k+1} \mathbf{E}_k \right]^{-1} (\mathbf{C}_{k+1}\mathbf{E}_k)^T$$

The above solution makes it possible to de-couple the unknown input from the state estimation error and, as a consequence, from the residual.

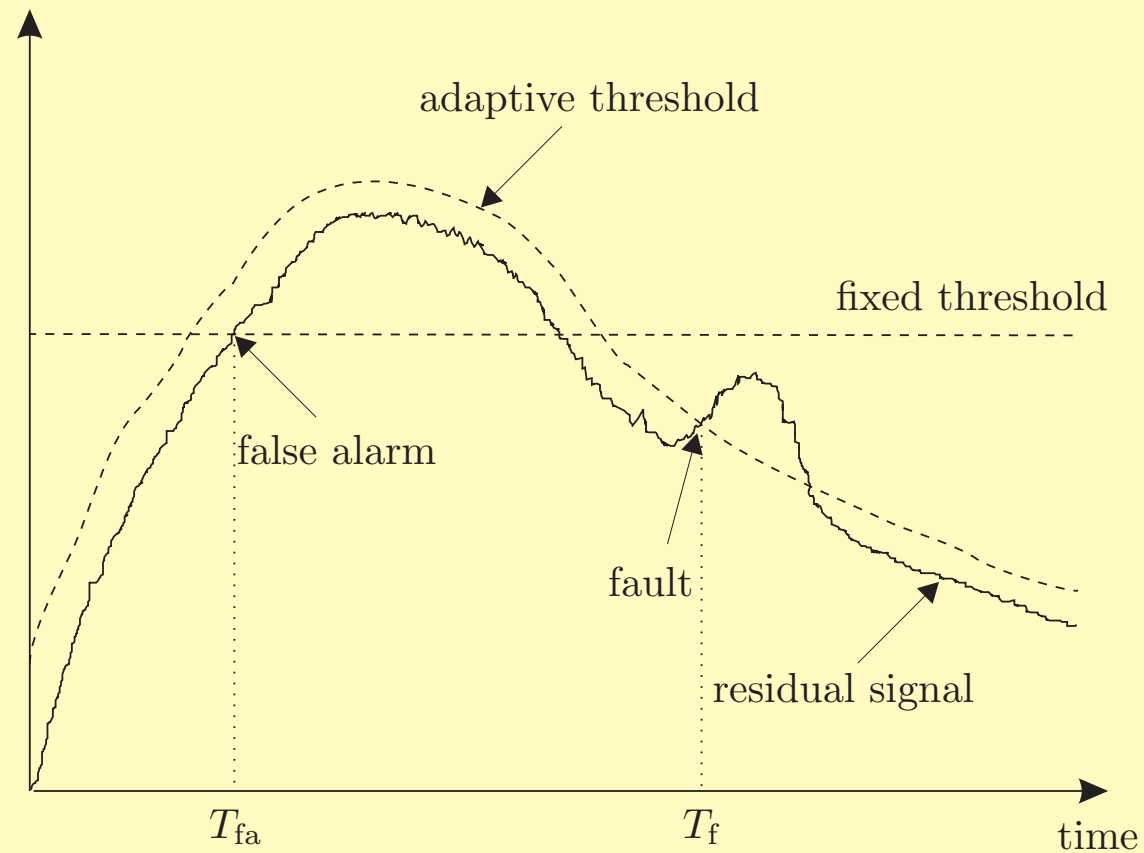
→ Unknown input observer – sensor FDI scheme



→ Unknown input observer – actuator FDI scheme



→ Passive approaches – adaptive threshold



→ Adaptive threshold in parameter-estimation-based fault diagnosis schemes

- The system is linear-in-parameters and can be described as follows:

$$\mathbf{y}_k = \mathbf{z}_k^T \mathbf{p} + \varepsilon_k$$

where \mathbf{z}_k stands for the regressor vector and ε_k denotes the noise.

- A recursive least-square technique is employed for parameter estimation:

$$\hat{\mathbf{p}}_k = \hat{\mathbf{p}}_{k-1} + \mathbf{k}_k \varepsilon_k$$

$$\mathbf{k}_k = \mathbf{P}_{k-1} \mathbf{z}_k \left(1 + \mathbf{z}_k^T \mathbf{P}_{k-1} \mathbf{z}_k \right)^{-1}$$

$$\varepsilon_k = y_k - \mathbf{z}_k^T \hat{\mathbf{p}}_k$$

$$\mathbf{P}_k = \left[\mathbf{I}_{n_p} - \mathbf{k}_k \mathbf{z}_k^T \right] \mathbf{P}_{k-1}$$

Residual $\mathbf{r}_k = \mathbf{p}_0 - \hat{\mathbf{p}}_k$ and its adaptive threshold (at α -level):

$$|r_{i,k}| < t_\alpha \hat{\sigma} \sqrt{s_{i,k}}, \quad i = 1, \dots, n_p,$$

where t_α is the t-Student distribution quantile, $\mathbf{s}_k = \text{diag}(\mathbf{P}_k)$, $\hat{\sigma}$ is the noise standard deviation estimate

→ Adaptive threshold in input-output fault diagnosis schemes

Main assumptions and concepts: Emami-Naeini *et al.* (1988); Ding and Frank (1991)

- The residual can be described in the frequency domain

$$r(s) = H(s)G_f(s)f(s) + H(s)\Delta G_u(s)u(s)$$

where

- $H(s)$ represents system dynamics
 - $G_f(s)$ describes the influence of faults $f(s)$ on the system
 - $\Delta G_u(s)$ denotes model uncertainty
 - $u(s)$ is the input
- Model uncertainty is bounded:

$$\|\Delta G_u(s)\| < \delta$$

→ Adaptive threshold in input-output fault diagnosis schemes

Main assumptions and concepts:

- Fault-free residual

$$r(s) = H(s)\Delta G_u(s)u(s)$$

and its norm:

$$\|r(s)\| = \|H(s)\Delta G_u(s)u(s)\| \leq \|H(s)u(s)\| \|\Delta G_u(s)\| \leq \delta \|H(s)u(s)\|$$

- The adaptive threshold is generated by the system of the form

$$T(s) = \delta H(s)u(s)$$

- The fault detection logic boils down to checking

$$\|r(t)\| > \|T(t)\|$$

- An optimization procedure can be implemented in order to increase sensitivity to faults

☞ TACKLING NON-LINEARITIES AND THE ROBUSTNESS PROBLEM

- Unknown Input Observers for non-linear systems – deterministic systems
 - Extended UIO: *Witczak et al. (2002)*
 - UIO for Lipschitz non-linear systems: *Koenig and Mammar (2001); Witczak (2005)*
 - UIO for polynomial and binomial systems: *Shields (2001)*
 - UIO – coordinate transformation: *Seliger and Frank (2000)*
- Unknown input observers for non-linear systems – stochastic systems
 - Extended UIO: *Witczak et al. (2002)*
 - UIO particle filter – *no work reported*

➔ ISSUES OF ANALYTICAL TECHNIQUES = CHALLENGES FOR SOFT COMPUTING

❑ Difficulties in developing non-linear models:

- there is no general analytical framework for non-linear system identification
- the parameter estimation problem is often a global optimization task

❑ Issues in designing fault diagnosis schemes:

- insensitivity to (noise+disturbances+unknown inputs) + sensitivity to faults = global and multi-objective optimization problems
- designing non-linear observers: increasing convergence rate + robustness to model uncertainty = global structure optimization task

❑ Alternative methods of model uncertainty representation